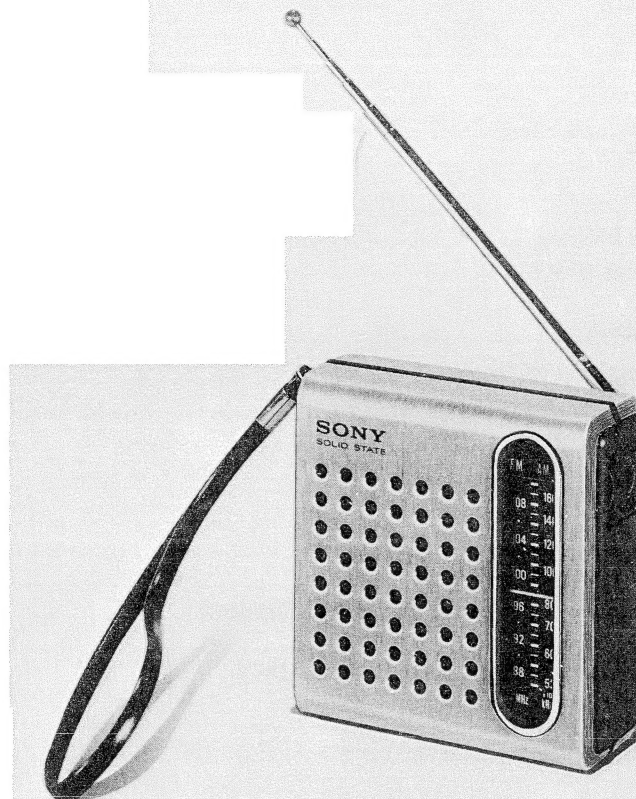


TFM-3750W

USA Model



FM/AM PORTABLE RADIO

SPECIFICATIONS

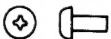



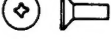


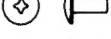
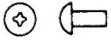
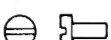
Circuit:	9-transistor, 5-diode 2-band superheterodyne		Maximum Power Output:	320 mW	
Frequency Ranges:	FM	87.5 ~ 108 MHz (3.43 ~ 2.78 m)	Current Drain at No Signal:	FM	17 mA
	AM	530 ~ 1,605 kHz (566 ~ 187 m)		AM	14 mA
Intermediate Frequencies:	FM	10.7 MHz	Speaker:	2¼" (57.2 mm) dia PM dynamic, 8 Ω	
	AM	455 kHz			
Antennas:	FM built-in telescopic antenna AM built-in ferrite bar antenna		Power Requirements:	9 V DC battery JIS 006P or EVEREADY 216 or RAY-O-VAC 1604 or equivalent	
Sensitivity:	FM	5 μV (14 dB) at S/N = 30 dB		Dimensions:	3 7⁄8" (W) x 3 7⁄8" (H) x 1 7⁄8" (D) 100 mm (W) x 100 mm (H) x 48.3 mm (D)
	AM	100 μV/m (40 dB/m)	Weight:		11.6 oz (330 g) with battery
Selectivity:	20 dB at ± 10 kHz off-resonance at 1,000 kHz				

SONY®
SERVICE MANUAL

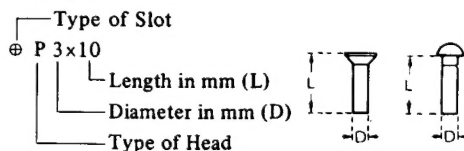
TABLE OF CONTENTS

<u>Section</u>	<u>Title</u>	<u>Page</u>
	Specifications	1
	Hardware Nomenclature	2
SECTION 1.	OUTLINE	
	1-1. Block Diagram	3
	1-2. Internal View	3
SECTION 2.	DISASSEMBLY	
	2-1. Rear Cover Ass'y Removal	4
	2-2. Printed Circuit board Removal	4
	2-3. Dial Cord Stringing	4
SECTION 3.	ADJUSTMENTS	
	3-1. AM I-F Alignment	5
	3-2. FM I-F Alignment	5
	3-3. Frequency Coverage and Tracking Adjustment	7
SECTION 4.	SCHEMATIC AND MOUNTING DIAGRAMS	
	4-1. Schematic Diagram	9
	4-2. Mounting Diagram -Conductor Side -	11
SECTION 5.	EXPLODED VIEW AND PACKING	
	5-1. Exploded View	13
	5-2. Packing	15
SECTION 6.	ELECTRICAL PARTS LIST	

Hardware Nomenclature

P - Pan Head Screw 	SC - Set Screw 
PS - Pan Head Screw with Spring Washer 	E - Retaining Ring (E Washer) 
K - Flat Countersunk Head Screw 	W - Washer
B - Binding Head Screw 	SW - Spring Washer
RK - Oval Countersunk Head Screw 	LW - Lock Washer
T - Truss Head Screw 	N - Nut
R - Round Head Screw 	
F - Flat Fillister Head Screw 	

- Example -



When ordering replacement parts, use **PART NUMBERS** listed in the Parts List or shown in **EXPLODED VIEW**. The Parts List reference numbers should not be used.

Note: All screws in this service manual are Phillips type (cross recess type) unless otherwise indicated.
(-) : slotted head.

SECTION 1 OUTLINE

1-1. BLOCK DIAGRAM

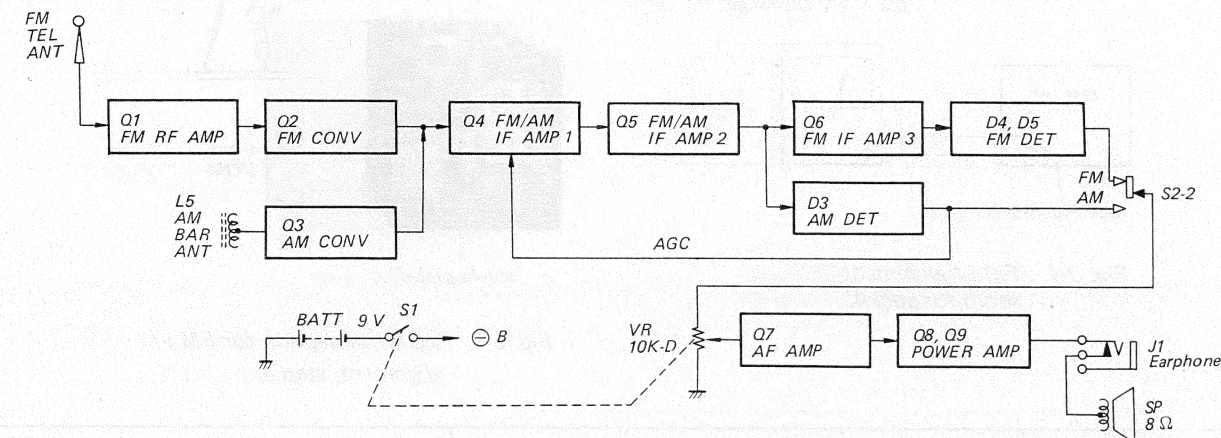


Fig. 1-1.

1-2. INTERNAL VIEW

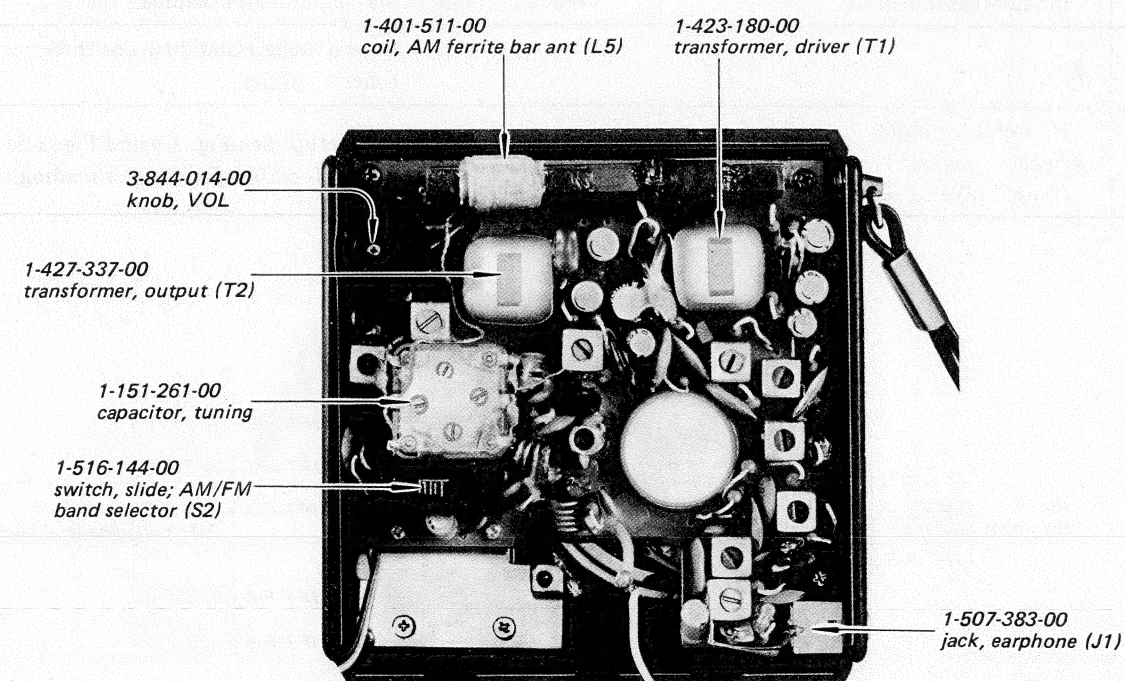


Fig. 1-2.

SECTION 2 DISASSEMBLY

2-1. REAR COVER ASS'Y REMOVAL

1. Remove the rear cover ass'y, in numerical order as shown in Fig. 2-1.

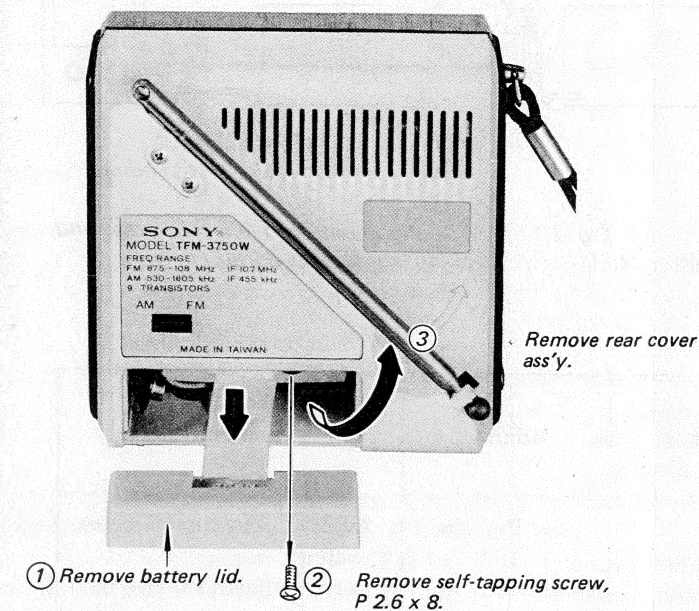


Fig. 2-1.

2-2. PRINTED CIRCUIT BOARD REMOVAL

1. Remove the rear cover ass'y as outlined in 2-1 above and follow the removing steps numerically as follows.

- 1 Remove four self-tapping screws, P 2.5 x 8.

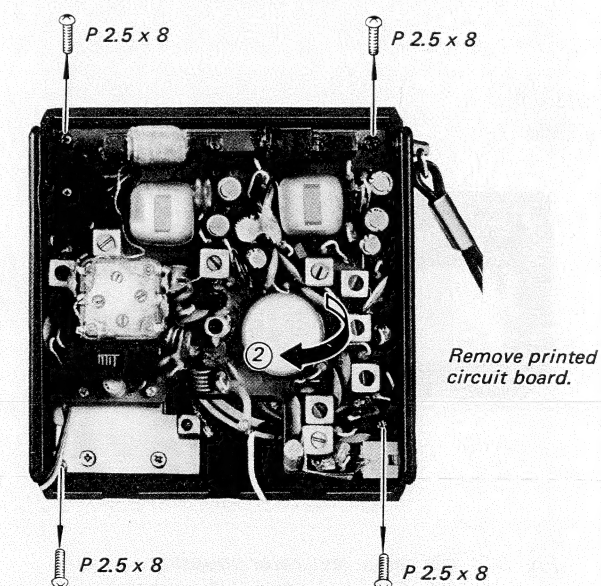


Fig. 2-2.

2-3. DIAL CORD STRINGING

1. Remove the dial scale and dial pointer by removing two machine screws, T2 x 5, and two nuts, 2 mm dia, as shown in Fig. 2-4 below.
2. Make dial cord ass'y as shown in Fig. 2-3 below.

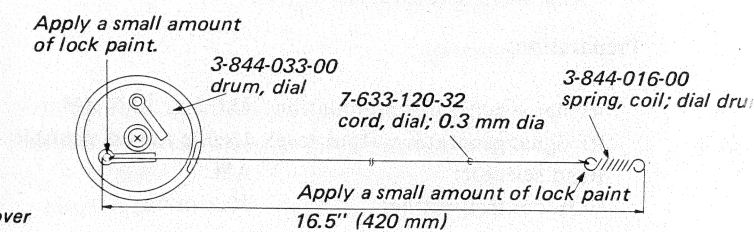


Fig. 2-3.

3. String the dial cord numerically as shown in Fig. 2-4 below.

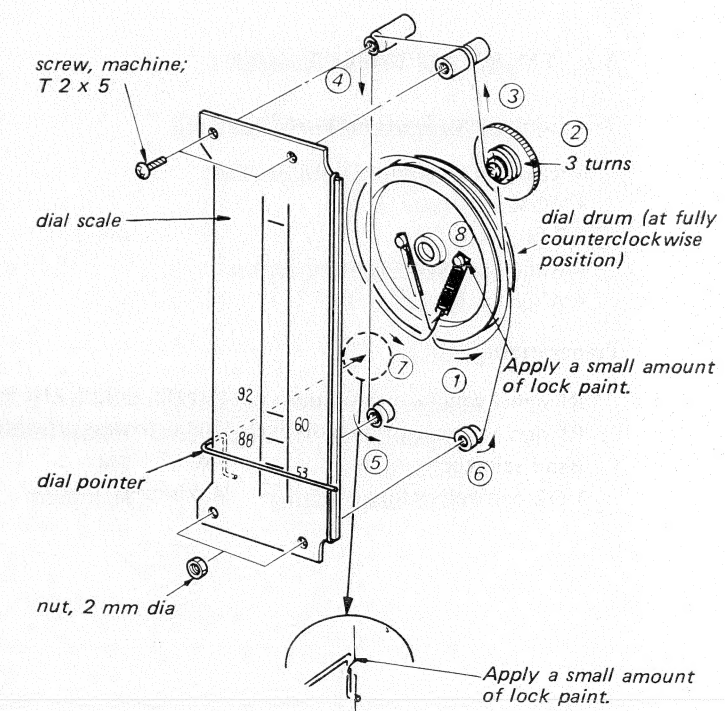


Fig. 2-4.

4. Set the dial scale back to the pulley shafts and the dial pointer to the dial cord as illustrated above.

SECTION 3 ADJUSTMENTS

3-1. AM I-F ALIGNMENT

Test Equipment/Tools Required

- * Rf signal generator (AM)
- * Loop antenna
- * VOM
- * $8\ \Omega$
- * Alignment screwdriver

Preparation:

Rf signal generator modulation: 400 Hz, 30 % AM
 Rf signal generator output level: Usable lowest possible
 Band selector: AM
 VOL control setting: Maximum

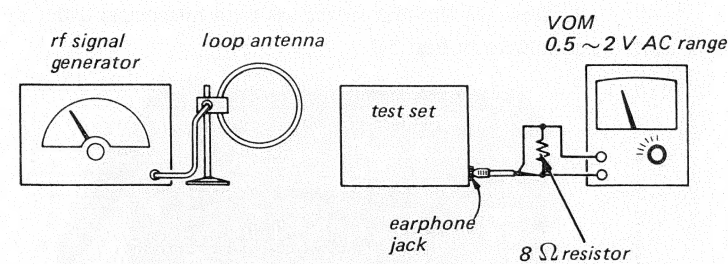


Fig. 3-1. AM i-f alignment, frequency coverage and tracking adjustment setup.

Rf Signal Generator Coupling	Rf Signal Generator Frequency	Receiver Dial Knob Setting	Adjust	Remarks
Loop antenna See Fig. 3-1.	455 kHz	No station, no beating position	See Fig. 3-6. 1. IFT A-1 2. IFT A-2 3. IFT A-3	Adjust for maximum meter reading. Repeat adjustment two or three times.

3-2. FM I-F ALIGNMENT

Test Equipment/Tools Required

- * Rf signal generator (FM)
- * VOM
- * $8\ \Omega$
- * Alignment screwdriver
- * Alligator clip

Preparation:

Rf signal generator modulation: 400 Hz, ± 22.5 kHz FM
 Rf signal generator output level: Usable lowest possible
 Band selector: FM
 VOL control setting: Maximum

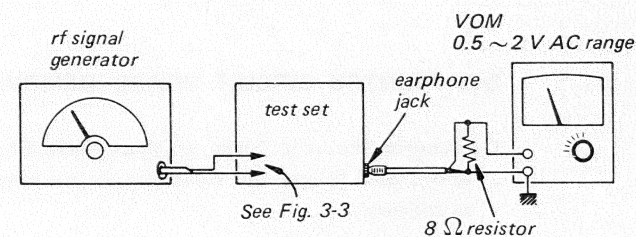


Fig. 3-2. FM i-f alignment frequency coverage and tracking adjustment setup

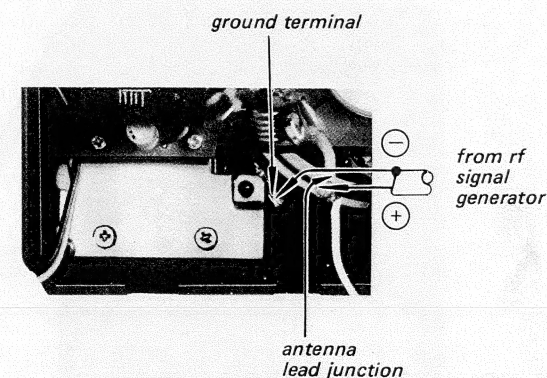


Fig. 3-3. Rf signal generator coupling for FM i-f alignment, frequency coverage and tracking adjustment.

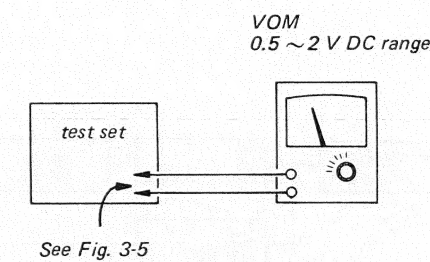


Fig. 3-4. FM i-f alignment setup for step 4.

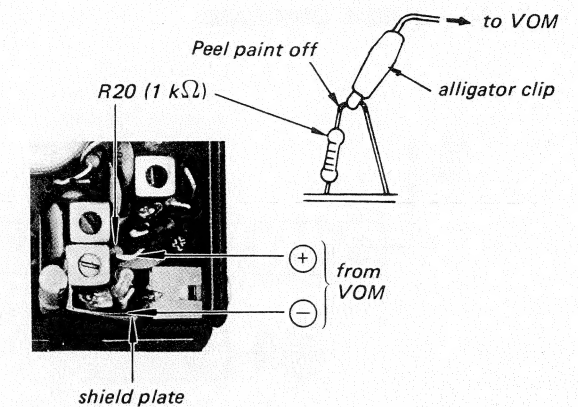


Fig. 3-5. VOM connection for FM i-f alignment, step 4.

Step	Rf Signal Generator Frequency	Receiver Dial Setting	Adjust	Procedure
1	10.7 MHz with FM modulation	No station, no beating position	Cores of IFT F-1 IFT F-2 IFT F-3 IFT F-4 IFT F-5 See Fig. 3-6	Test setup: See Fig. 3-2 and Fig. 3-3. Adjust for maximum meter reading.
2	10.7 MHz without modulation	— ditto —	Rf signal generator frequency	Carefully adjust rf signal generator frequency around 10.7 MHz for maximum meter reading.
3				Repeat steps 1 and 2 two or three times.
4	No input signal (noise only)	— ditto —	core of IFT F-5	Test setup: See Fig. 3-4 and Fig. 3-5. Adjust for "0V DC" meter reading.

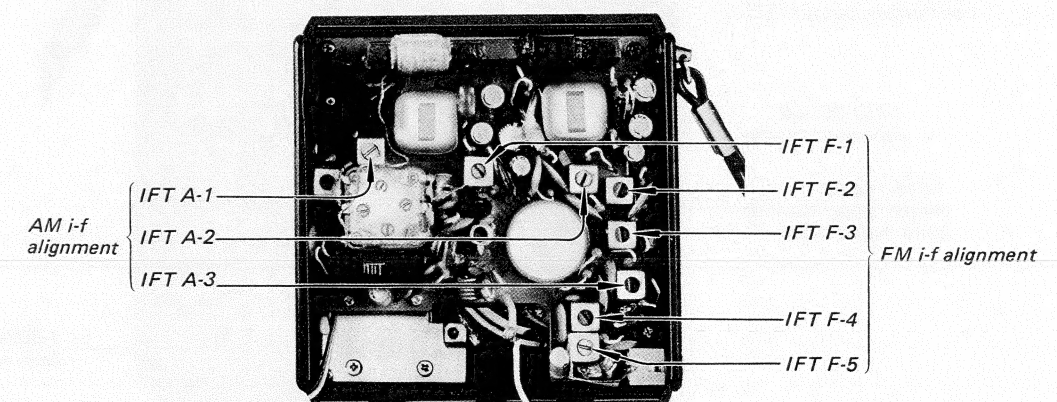


Fig. 3-6. Adjustment locations.

3-3. FREQUENCY COVERAGE AND TRACKING ADJUSTMENT

Adjustment	Rf Signal Generator Coupling	Rf Signal Generator Frequency	Receiver Dial Setting	Adjust	Remarks
AM Frequency Coverage	Loop antenna (See Fig. 3-1.)	520 kHz	Minimum frequency	Core of AM osc coil L6	Rf signal generator modulation: 400 Hz, 30 % AM Rf signal generator output level: Usable lowest possible. VOM connection: See Fig. 3-1. Band selector: AM VOL control setting: Maximum Adjust for maximum meter reading. Repeat adjustment two or three times ending with TC4 and TC3. Fix L5 with wax.
		1,700 kHz	Maximum frequency	AM osc trimmer TC4	
AM Tracking		620 kHz	Tune in 620 kHz signal	Position of AM ant coil L5	
		1,400 kHz	Tune in 1,400 kHz signal	AM ant trimmer TC3	
FM Frequency Coverage	Direct connection (See Fig. 3-2 and Fig. 3-3.)	86.5 MHz	Minimum frequency	Pitch of FM osc coil L4	Rf signal generator modulation: 400 Hz, ± 22.5 kHz FM Rf signal generator output level: Usable lowest possible. VOM connection: See Fig. 3-2. Band selector: FM VOL control setting: Maximum Adjust for maximum meter reading Repeat adjustment two or three times ending with TC2 and TC1. Fix L2 with wax.
		109.5 MHz	Maximum frequency	FM osc trimmer TC2	
FM Tracking		86.5 MHz	Minimum frequency	Pitch of FM rf coil L2	
		109.5 MHz	Maximum frequency	FM rf trimmer TC1	

Note: When 0.5 ~ 2 V AC range is not available on the VOM, use a VTVM instead of the VOM or use a rectifying circuit with the VOM 0.5 ~ 2 V DC range as shown below.

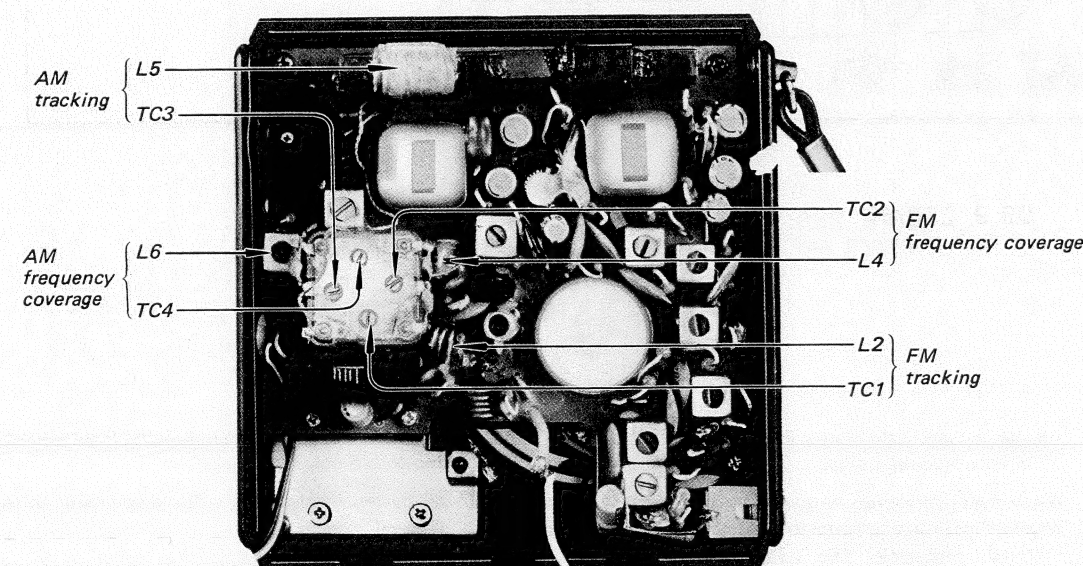
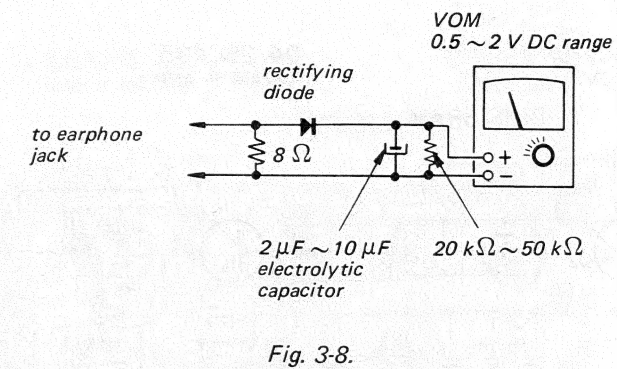
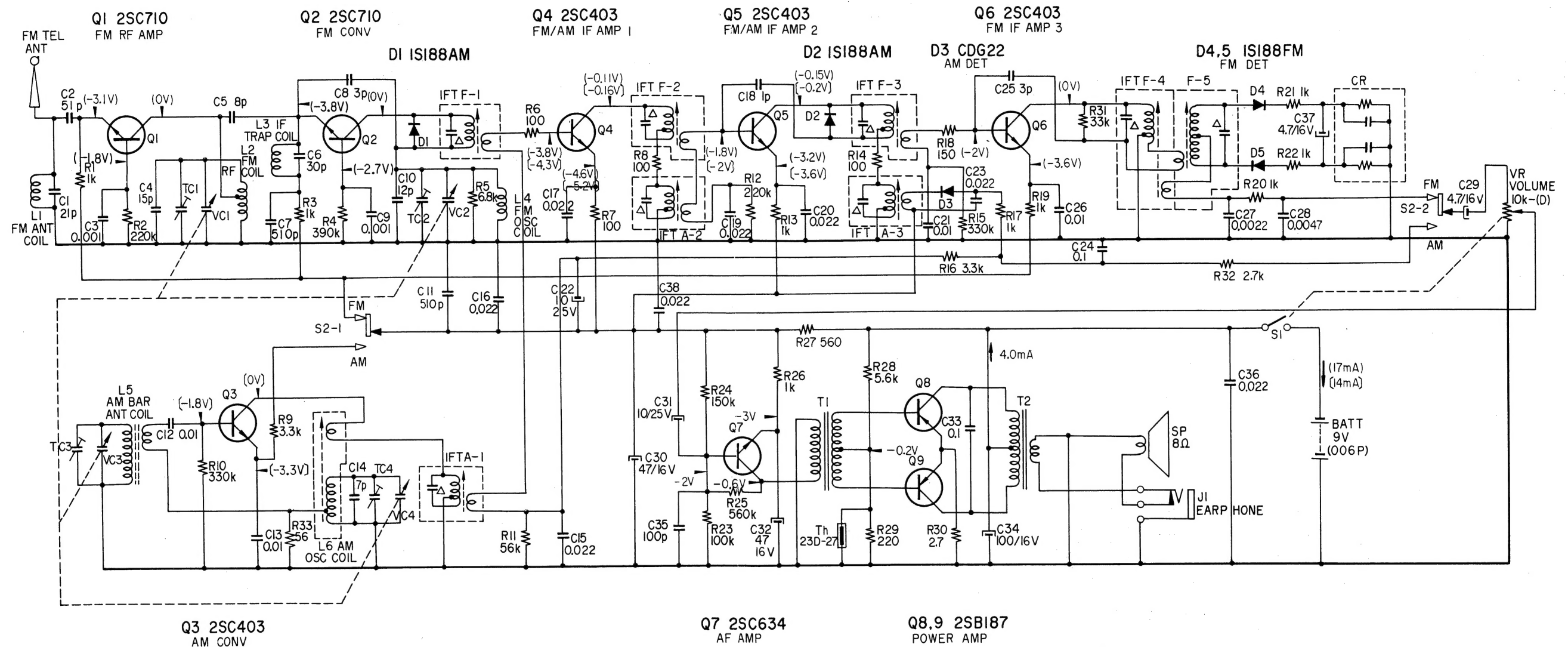


Fig. 3-7. Adjustment locations

SECTION 4

SCHEMATIC AND MOUNTING DIAGRAMS

4-1. SCHEMATIC DIAGRAM



Note: 1. All capacitance values in μF and all resistance values in Ω unless otherwise noted.

2. All voltages measured with reference to battery positive terminal with a dc voltmeter (20 k Ω /V) with no signal received. The values in () are measured with band selector set to FM and in [] with AM, others are

common. Variations may be noted due to normal production tolerances.

3. All currents measured with a dc ammeter with no signal received.

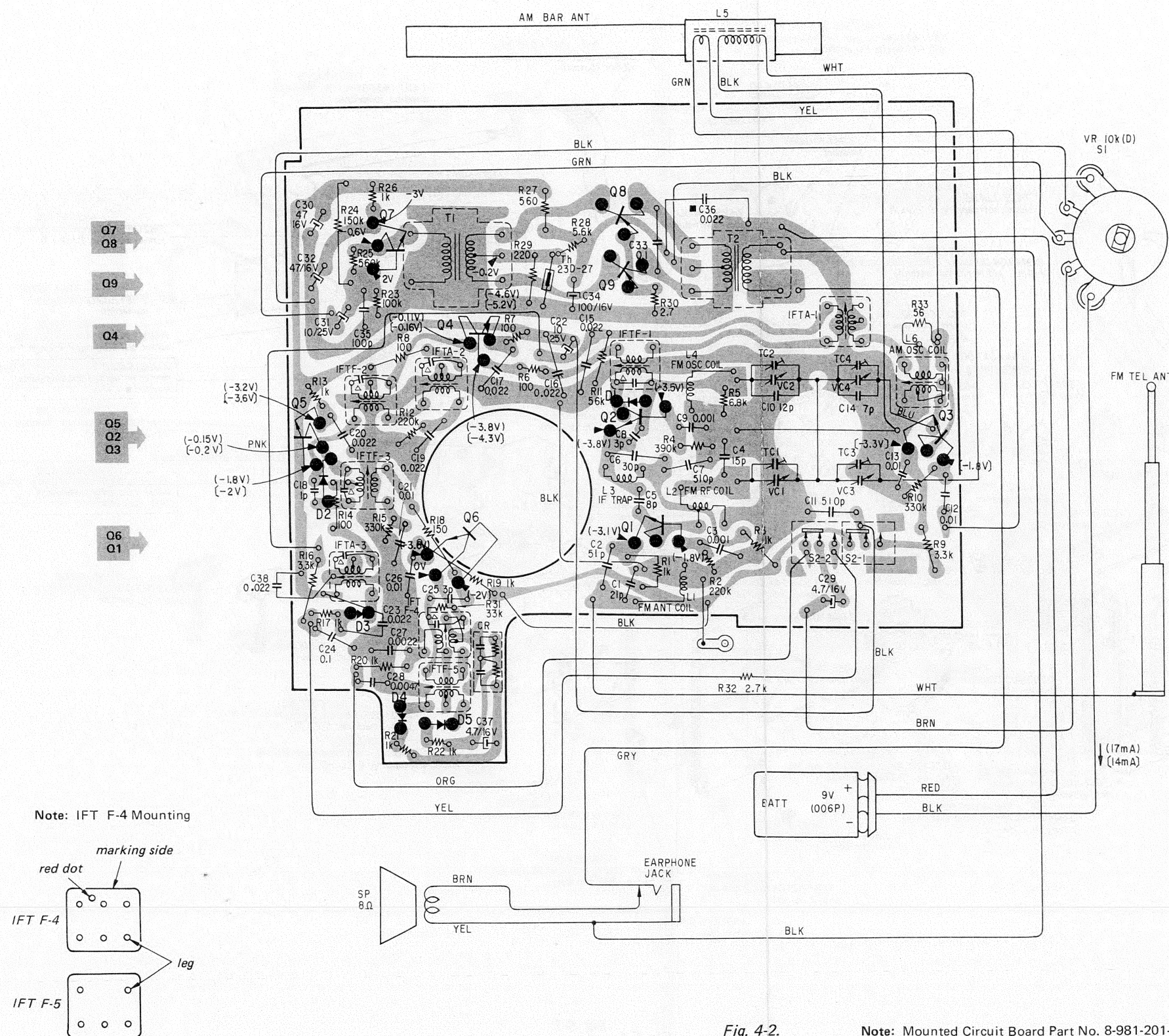
4. Capacitor marked with Δ is built in i-f transformer.

Fig. 4-1.

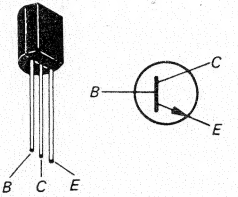
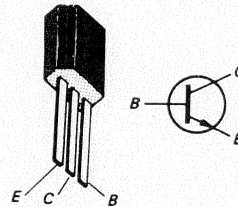
TFM-3750 W

TFM-3750 W

4-2. MOUNTING DIAGRAM — Conductor Side —



Q1, Q2 : 2SC710

Q3 thru Q6 : 2SC403
Q7 : 2SC634

Q8, Q9 : 2SB187

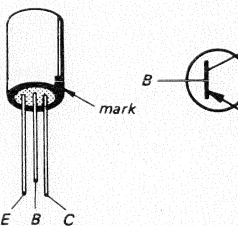
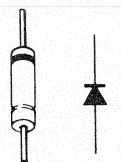
D1, D2 : 1S188 AM
D3 : CDG-22
D4, D5 : 1S188 FM

Fig. 4-2.

Note: Mounted Circuit Board Part No. 8-981-201-90

SECTION 5

EXPLODED VIEW AND PACKING

5-1. EXPLODED VIEW

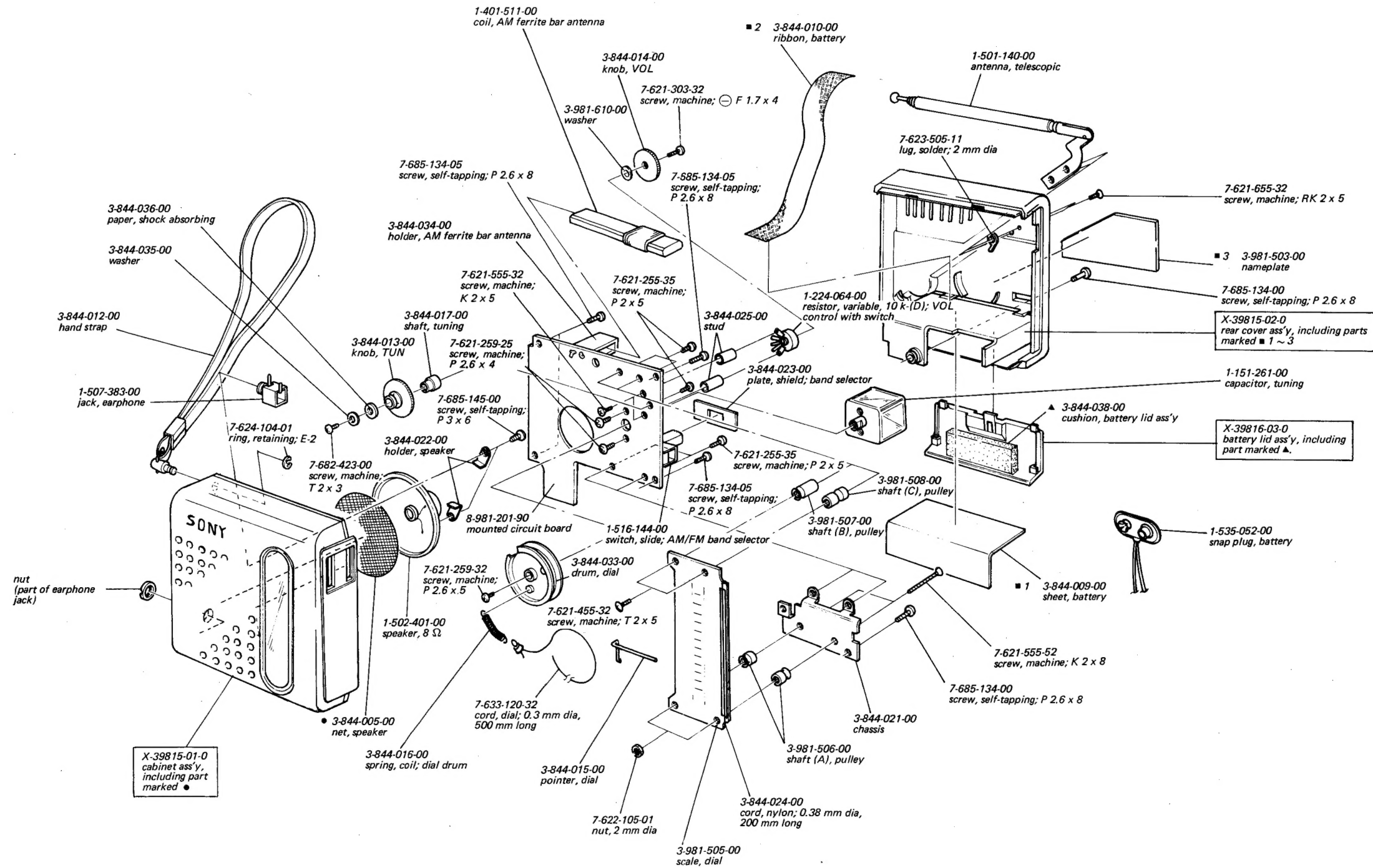


Fig. 5-1.

5-2. PACKING

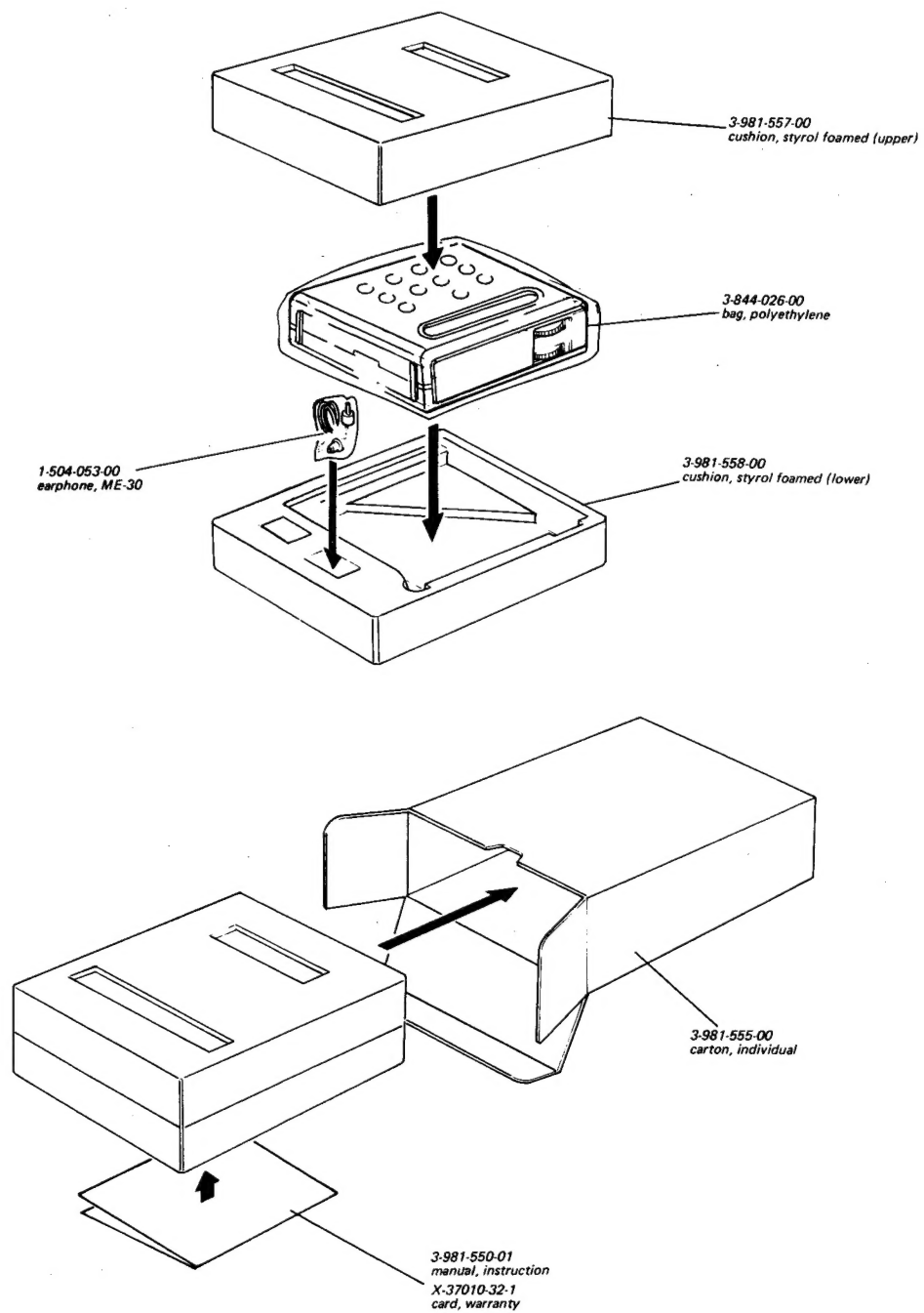


Fig. 5-2.

SECTION 6

ELECTRICAL PARTS LIST

Ref. No. Part No. Description

MOUNTED CIRCUIT BOARD

8-981-201-90 mounted circuit board

SEMICONDUCTORS

Q1		transistor	2SC710
Q2		transistor	2SC710
Q3		transistor	2SC403
Q4		transistor	2SC403
Q5		transistor	2SC403
Q6		transistor	2SC403
Q7		transistor	2SC634
Q8		transistor	2SB187
Q9		transistor	2SB187
D1		diode	1S188AM
D2		diode	1S188AM
D3		diode	CDG-22
D4		diode	1S188FM
D5		diode	1S188FM

Th 1-800-213-00 thermistor 23D-27

COILS AND TRANSFORMERS

L1	1-405-530-00	coil, FM antenna
L2	1-405-548-00	coil, FM rf
L3	1-405-544-00	coil, i-f trap
L4	1-405-536-00	coil, FM oscillator
L5	1-401-511-00	coil, AM ferrite bar antenna
L6	1-405-526-00	coil, AM oscillator

IFT A-1	1-403-879-00	transformer, AM i-f
IFT A-2	1-403-878-00	transformer, AM i-f
IFT A-3	1-403-877-00	transformer, AM i-f
IFT F-1	1-403-880-00	transformer, FM i-f
IFT F-2	1-403-881-00	transformer, FM i-f
IFT F-3	1-403-881-00	transformer, FM i-f
IFT F-4	1-403-882-00	transformer, FM i-f
IFT F-5	1-403-883-00	transformer, FM i-f

T1	1-423-180-00	transformer, driver
T2	1-427-337-00	transformer, output

CAPACITORS

All fixed capacitors are ceramic type expressed in μF except as indicated with p, which means $\mu\text{M}\text{F}$.

C1	1-102-958-11	21 p
C2	1-101-882-11	51 p
C3	1-101-455-11	0.001
C4	1-102-956-11	15 p
C5	1-102-810-11	8 p

Ref. No. Part No. Description

C6	1-102-962-11	30 p
C7	1-101-059-11	510 p
C8	1-101-953-11	3 p
C9	1-101-455-11	0.001
C10	1-101-962-11	12 p
C11	1-101-059-11	510 p
C12	1-101-923-11	0.01
C13	1-101-923-11	0.01
C14	1-101-957-11	7 p
C15	1-101-924-11	0.022
C16	1-101-924-11	0.022
C17	1-101-924-11	0.022
C18	1-101-951-11	1 p
C19	1-101-924-11	0.022
C20	1-101-924-11	0.022
C21	1-101-924-11	0.01
C22	1-121-398-11	10 25 V electrolytic
C23	1-105-837-12	0.022 mylar
C24	1-105-685-12	0.1 mylar
C25	1-101-953-11	3 p
C26	1-101-923-11	0.01
C27	1-102-100-11	0.0022
C28	1-102-102-11	0.0047
C29	1-121-394-11	4.7 16 V electrolytic
C30	1-121-409-11	47 16 V electrolytic
C31	1-121-398-11	10 25 V electrolytic
C32	1-121-409-11	47 16 V electrolytic
C33	1-105-685-12	0.1 mylar
C34	1-121-415-11	100 16 V electrolytic
C35	1-101-963-11	100 p
C36	1-101-924-11	0.022
C37	1-121-394-11	4.7 16 V electrolytic
C38	1-101-924-11	0.022

CR 1-102-254-00 encapsulated component

(TC1-TC4 1-151-251-00 capacitor, tuning
VC1-VC4

RESISTORS

All fixed resistors are in Ω , $\pm 5\%$, $\frac{1}{4}$ W carbon film type unless otherwise specified.

R1	1-242-673-11	1 k
R2	1-242-729-11	220 k
R3	1-242-673-11	1 k
R4	1-242-735-11	390 k
R5	1-242-693-11	6.8 k
R6	1-242-649-11	100
R7	1-242-649-11	100
R8	1-242-649-11	100
R9	1-242-685-11	3.3 k
R10	1-242-733-11	330 k

<u>Ref. No.</u>	<u>Part No.</u>	<u>Description</u>
R11	1-242-715-11	56 k
R12	1-242-729-11	220 k
R13	1-242-673-11	1 k
R14	1-242-649-11	100
R15	1-242-733-11	330 k
R16	1-242-685-11	3.3 k
R17	1-242-673-11	1 k
R18	1-242-653-11	150
R19	1-242-673-11	1 k
R20	1-242-673-11	1 k
R21	1-242-673-11	1 k
R22	1-242-673-11	1 k
R23	1-242-721-11	100 k
R24	1-242-725-11	150 k
R25	1-242-739-11	560 k
R26	1-242-673-11	1 k
R27	1-242-667-11	560

<u>Ref. No.</u>	<u>Part No.</u>	<u>Description</u>
R28	1-242-691-11	5.6 k
R29	1-242-657-11	220
R30	1-242-611-11	2.7
R31	1-242-709-11	33 k
R32	1-242-683-11	2.7 k
R33	1-202-343-11	56
VR	1-224-064-00	10 k-(D), variable; VOL control with switch

MISCELLANEOUS

TEL ANT	1-501-140-00	antenna, telescopic
SP	1-502-401-00	speaker, 8 Ω
S2	1-516-144-00	switch, slide; AM/FM band selector
J1	1-507-383-00	jack, earphone
	1-535-052-00	snap plug, battery